

LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-66-53

SUBJECT: SERVICING TR-4A IRS & 2000 DIFFERENTIAL

DATE: DECEMBER 15, 1966

Dealers repairing subject differential will notice a change in assembly procedure for locating the pinion height on these units.

In order to achieve greater accuracy in positioning the pinion on production by eliminating dirt and grease between the shim pack, a thick spacer is positioned between the pinion head and its companion bearing. These spacers come in varying sizes, but THEY ARE NOT AVAILABLE FOR SERVICE. Consequently, if the pinion height has to be changed during overhaul, it must be done by placing shims beneath the bearing race as described in the workshop manual.