

STANDARD-TRIUMPH MOTOR COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE AND PARTS

BULLETIN T-63-53

SUBJECT: SPITFIRE H.S.2 S.U. CARBURETORS

DATE: AUGUST 2, 1963

A modification to the float and needle valve assembly which affects the setting of the float level was recently introduced by the S.U. Carburetor Company.

The parts affected are:

Float with straight lever	511742
Needle and seat assembly	509102
have been replaced by	
Float with cranked lever	512633
Needle and seat assembly	512632

Interchangeability Is affected and both units must be used as a pair or serviced Individually with the original condition.

Float level heights are also revised.

To check the level, remove lid and invert which will put the needle in the shut off condition. With the early condition, the gap between the float lever and the face of the rim of the lid should be 1/8" (illustrated in Owner's Handbook). With the later float, the gap is increased to 3/16".