



TO: All Dealers

BULLETIN #T-62-4

FROM: Service and Parts

DATE: February 14, 1962

SUBJECT: SPOT-IN PAINT REPAIRS TRIUMPH TR-4

The following is the procedure recommended by the Rinsed-Mason Company for spot repairs on the Triumph TR-4 high baked enamel (350degrees for 45 minutes).

1. Sand damaged area with 320 grit paper.
2. Smooth the feather-edge with 400 grit paper. Clean and dry off prior to spraying Primer-Surfacer on the area.
3. Where bare metal appears, treat bare metal with Metal Conditioner following the directions on the container.
4. Reduce APS-403 Gray Primer-Surfacer as directed on the container.
5. Spray two (2) double head coats of APS-403 on the damaged area. Allow to dry 30 minutes before sanding with 400 grit paper.
6. Sanding should be done on the complete Surfacer area and as far around on the original finish as you intend to spray the new lacquer. (This is important; otherwise peeling, poor adhesion and a generally unsatisfactory finish will result.)
7. Reduce Lacquer of the right color according to instructions on the container. Spray 2, 3 or 4 thin wet coats on the repaired area with low air pressure. (40 lbs. at the gun nozzle.)

This method with quality thinner, ENT-99, will not require polishing; will eliminate waiting and minimize drying time.

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Zone Service Manager

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