



NORTHEASTERN ZONE

TO: All Dealers

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SUBJECT: TRIUMPH 1200 SEATS

ATTENTION: Immediate

A revised method of fitting the seat squab pad and spring case has been introduced, which may be employed in service where complaints of sagging squab and cushion are received.

Material Required

Hessian	15" x 23" (38.1 x 66.41 cm.)	1 required
Mild Steel Clip	1.25" x 0.5" (3.1 x 1.27 cm.)	2 required. To be made from 18 SWG. Mild Steel
Self Tapping Screws	No. 6 x 1/2" PART NO. YA0304	2 required
Adhesive		As required

Procedure

Remove squab trim and seat cushion.

Cut off the surplus Hessian from the base of the foam rubber pad and secure the pad to the new Hessian as shown in the illustration (Fig. 1 and 2. Section AA).

Refit the seat pad.

Make up the two clips to the dimensions shown in Fig 3.

Secure the clips using the self tapping screws, as illustrated in Section BB.

Refit spring case and turn the edge of the clip over to form hooks as shown in Section BB.

Refit seat and trim.

Warranty time allowance 1 hour per seat.

An illustration concerning this bulletin is enclosed.

Lewis B. Hodgson
Service Manager