



NORTHEASTERN ZONE

TO: All Dealers

BULLETIN: T-62-38

DEPT: Service & parts

DATE: July 27, 1962

DISTRIBUTOR: Distributors, Zone
Offices & DealersSUBJECT: REAR SEDAN ROOF PANELS
(EARLY MODELS ONLY)

RELEASE: Immediate

REF: S.I.S. 5/44

Stocks of early type roof panels have now been exhausted. All replacement roof panels will be to the latest specifications.

Minor modifications to the existing windscreen header panel are necessary when fitting a later type roof to early models.

Parts Required

<u>Item</u>	<u>Name</u>	<u>Part Number</u>	<u>No. Required</u>
1	Cover	609788	2
2	Bracket	609785	2
3	Clamp Bolt	HB0707	2
4	Washer	WP0007	2
5	Tapped Plate	609784	2
6	Dome Nut	609893	2
7	Washer	500309	2
8	Sun Visor Assembly	Dependent on Model	2

Procedure

File all welding burrs from around the fixing holes in the windscreen header panel.

Position the bracket as illustrated and gas weld it securely to the header panel.

The roof panel is secured to the brackets (2) using clamp bolts, washers and tapped plate (3, 4 and 5).

In addition to concealing the clamp bolts, the covers (1), stabilize the outer ends of the sun visor assembly (8).

An illustration concerning this Bulletin is enclosed.

Lewis B. Hoadlyson
Service Manager

