



NORTHEASTERN ZONE

TO: ALL DEALERS

BULLETIN: T-62-12

DEPT: SERVICE AND PARTS

DATE: May 8, 1962

SUBJECT: REBUILT ENGINE EXCHANGE PROGRAM

This is to advise that effective immediately we are instituting a rebuilt engine exchange program. As of this date this will apply only to the engine for the TR-3A and TR-4. As you know, these engines are identical except for the slightly larger displacement of the TR-4. It should be noted also that, due to the different location of the front motor mounts, it is necessary to change the engine front plate when mounting a TR-3A engine in a TR-4 or vice versa. With very few exceptions all rebuilt engines will be to TR-3A specifications.

The exchange engines will be completely rebuilt, with all components not meeting rigid factory specifications being replaced and will be made available, less ancillary equipment, such as manifolds, fuel pump, water pump, distributor, generator, starter, etc. They will be covered by the same warranty contract that covers a new Triumph, except that the warranty period is reduced to 90 days or 3,000 miles, whichever occurs first, for parts and labor, with no extension to 12 months or 12,000 miles, and will not include the cost of labor for removal and replacement in the chassis. Date of installation and mileage, with the vehicle serial number, must be reported to this zone in writing within 15 days after the installation is made. We wish to emphasize that the engine taken in for exchange should be similarly complete and that the engine block and cylinder head must be serviceable - that is, we will not accept an engine with a block or cylinder head that is cracked or has other major defects which would render it unserviceable. We reserve the right to charge the dealer if these components are found to be defective.

The dealer net for these engines will be \$347, plus the old engine, as compared to \$624 for a new one. Under no circumstances can these engines be sold at this price on other than an exchange basis.

Old engines being exchanged must be thoroughly drained of oil and coolant; the exterior area cleaned or thoroughly washed with solvent; boxed or crated and shipped so this cost with freight prepaid.

We reserve the right to change the above prices without notice.

W. J. Spear
 W. J. Spear
 Zone Service Manager