

DEPT. OF VEH. AND PARTS  
STANDARD-TRIUMPH MOTOR COMPANY, INC.

SUBJECT: HERALD RADIATOR REPLACEMENT  
NORTHEASTERN ZONE



DATE: December 4, 1961

Since the introduction of the Herald range of models, modifications to the radiator mounting have necessitated three changes of part number.

- (a) Up to Commission Numbers G-15448, GY-430, Y-3564  
(prior to the fitting of engine valance panels).

Radiator Part Number 303486.

- (b) From Commission Numbers G-15449, GY-431, Y-3564  
to Commission Numbers G-58293, GY-9726, Y-20036  
(introduction of engine valance panels).

Radiator Part Number 305052.

- (c) From Commission Numbers G-58294, GY-9727, Y-20037  
onwards and the complete 1200 range, 4 bolt fixing  
instead of 8 bolt fixing.

Radiator Part Number 305340.

To resolve the complication of stocking three different radiators a Service Scheme has been prepared to adapt the current radiator for all models. When stocks of 303486 and 305052 are exhausted spare stocks will be confined to 305340.

The fitting instructions are as follows:

Cars under category "a".

1. Make up, as illustrated, two side support straps and fit to radiator.
2. Refit hood stay rod bracket, counter balance spring brackets and horns as originally fixed.

Cars under category "b".

1. Attach radiator, as received from stock, to valance sides by 4 fixing bolts (2 on either side using the middle holes).



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2. Attach hood stay rod bracket to top hole of R.H.S. valance.
3. Fix latest type counter balance spring brackets Part Number 130030 to second hole from top on each side of the radiator in place of original brackets which are unsuitable.
4. Refit horns as originally fixed.

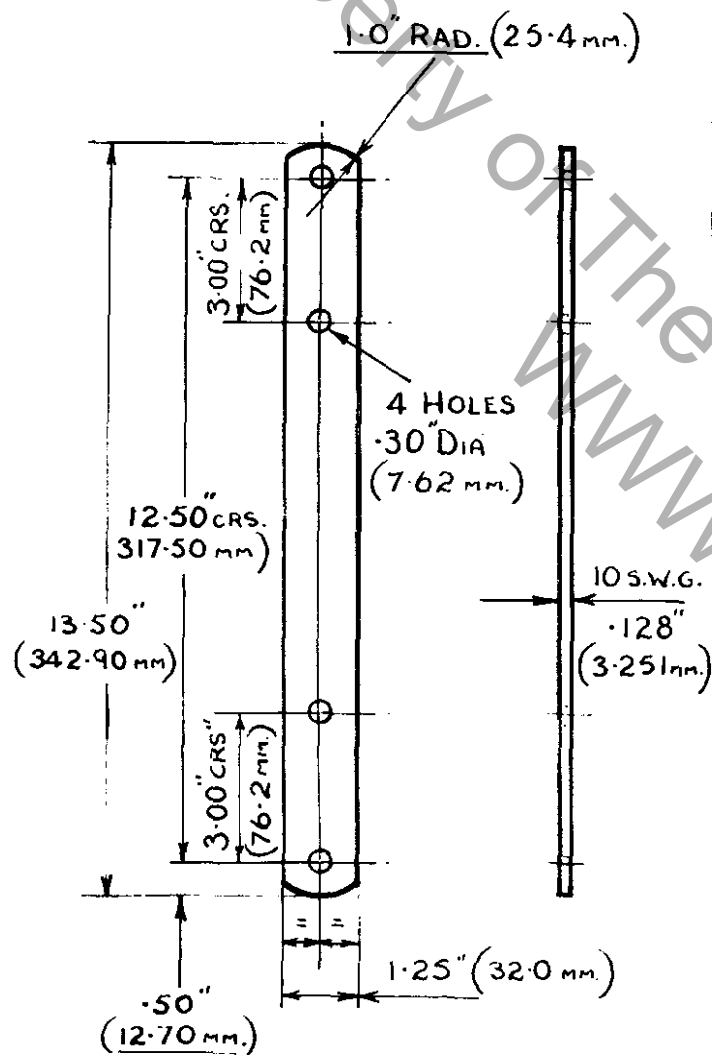
Cars under category "c".

No departure from original fixing necessary.

W. T. Yeager  
Zone Service Manager

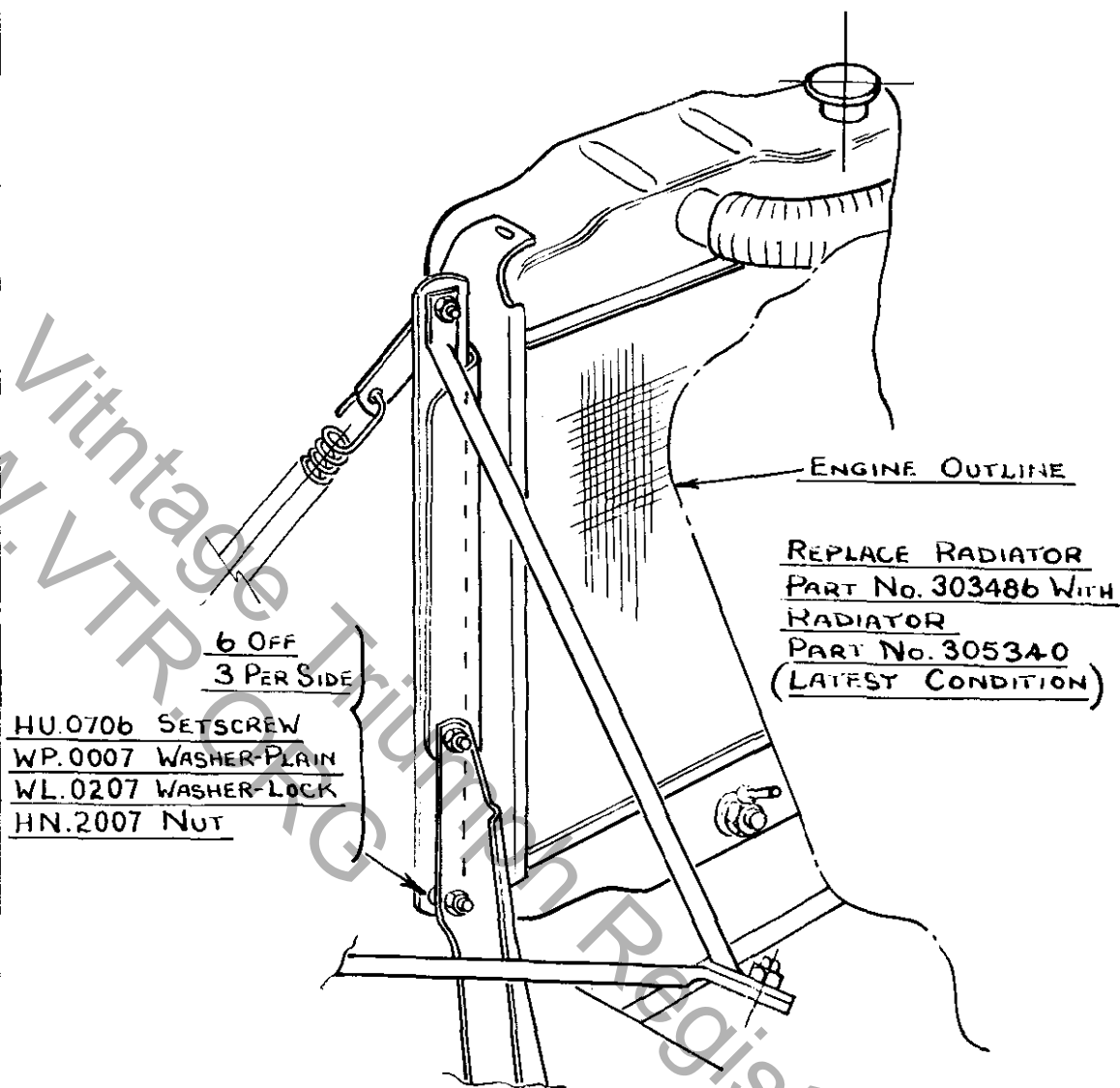
W. T. Yeager  
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MATERIAL: - M.S. STRIP  
NO. OFF: - 2

SUPPORT STRAP DETAILS



B240