



NORTHEASTERN ZONE

TO: All Dealers

BULLETIN: #T-61-35

DEPT: Service and Parts

DATE: December 4, 1961

SUBJECT: HERALD INNER AXLE SHAFT

Inner half shaft rear axle assemblies of units from commission numbers GA-35604 and Y-31501 incorporate a revised circlip groove. These shafts may be used to replace the earlier type, provided that the revised circlip is also fitted and the existing thrust washer discarded.

The Parts affected are as follows:

<u>Item</u>	<u>Existing Part Nos.</u>	<u>Replaced by Part Number</u>
Inner axle shaft assembly	117661	132649
Circlip	121680	132650
Thrust Washer	120327 (No longer required)	

The enclosed illustration will assist in the identification of both the new and old type shafts.

NOTE: These instructions are for information only and do not constitute and authority to carry out modifications at the expense of the Standard-Triumph Motor Company, Inc.

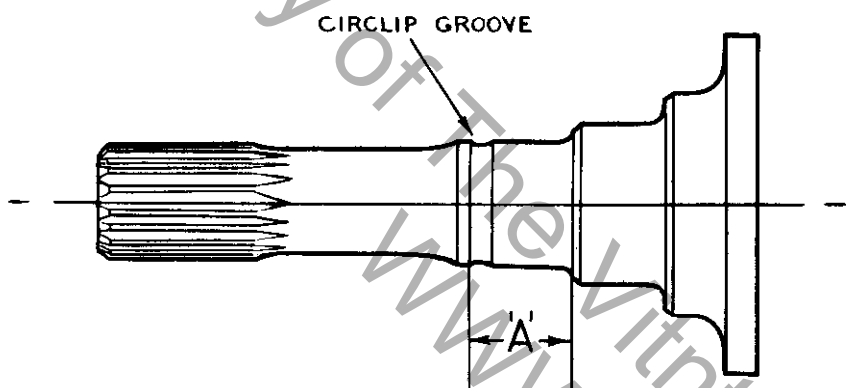

Zone Service Manager

WT Yeager
dm

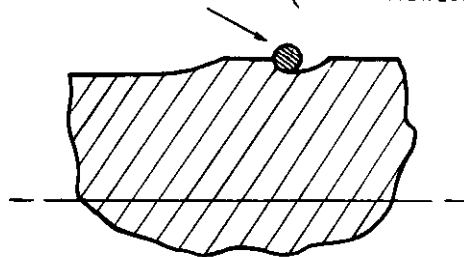
enclosure

INNER AXLE SHAFT (MODIFIED CIRCLIP GROOVE)

3/44

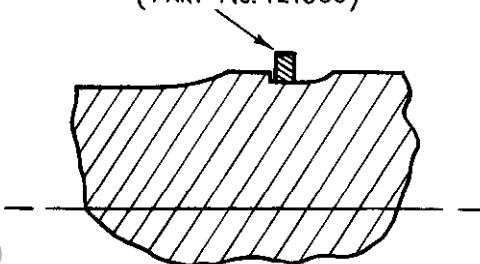


SECTION THROUGH CIRCLIP (PART No. 132650)



ENLARGED VIEW OF LATEST TYPE
CIRCLIP GROOVE (PART No. 132649)

SECTION THROUGH CIRCLIP
(PART No. 121680)



PART No. 132649 — DIM. 'A' 0.643/0.648 (16.33/16.46mm)
PART No. 117661 — DIM. 'A' 0.683/0.685 (17.35/17.40mm)

B 263

ENLARGED VIEW OF EARLIER TYPE
CIRCLIP GROOVE (PART No. 117661)