



TO: All Dealers

BULLETIN: #T-61-32

DEPT: Service and Parts

DATE: November 13, 1961

SUBJECT: HERALD DASH PANELS

The following procedure has been thoroughly tested and is recommended for refinishing Triumph Herald dash panels:

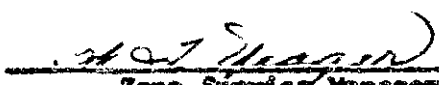
1. Any portions that are peeling or cracked, remove, feather edge and apply spot putty if needed.
2. Apply one coat of #99 plastic primer over entire dash board and let dry for thirty minutes. The #99 primer should be thinned with #99T thinner 25% before applying.
3. Take a tac rag and tac the entire dash board.
4. Apply two coats of TR-444 Dark Gray dash paint and let dry for one hour before detailing.
5. The TR-444 paint should be applied with a QGA 501 pressure spray gun at about twenty-five pounds pressure. DO NOT THIN THIS MATERIAL. DO NOT APPLY THIS MATERIAL WITH A SUCTION TYPE GUN.

Material

#99 plastic primer - \$1.95 per quart plus freight.
#99-T plastic primer - 75¢ per quart or \$2.15 per gallon plus freight.
TR-444 Dark Gray dash paint - \$2.10 per quart plus freight.
QGA spray gun, if required, \$16.00 plus freight.

The above material may be obtained from the distributors of the Acme Company at the following address:

Thomson Company
12631 East Imperial Highway
Santa Fe Springs, California


Zone Service Manager

W. T. Yeager
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