



TO: All Dealers

BULLETIN: T-61-27

DEPT: Service and Parts

DATE: November 6, 1961

SUBJECT: VALANCE PANELS

Detachable rear and side valance panels are now fitted to the Herald range of cars. Stocks of valances for older vehicles are exhausted and all future service replacement of valances will be of the detachable type.

The method of fitting detachable valances to earlier models is described and illustrated below:

Parts RequiredSide Valance (L.H.)

$\frac{1}{2}$ " Acme Screw
Plain Washers
Captive Nut

Side Valance (R.H.)

$\frac{1}{2}$ " Acme Screw
Plain Washers
Captive Nut

Rear Valance

$\frac{1}{2}$ " Setscrew
Plain Washer
Spring Washer
 $\frac{1}{2}$ " UNF Nut
 $\frac{1}{8}$ " Rivets

Part No. 902273

Part No. UL2704 - 7 required

Part No. WP0167 - 7 required

Part No. FA305714 - 7 required

Part No. 902274

Part No. UL2704 - 7 required

Part No. WP0167 - 7 required

Part No. FA305714 - 7 required

Part No. 902268

Part No. H40704 - 6 required

Part No. WP0035 - 6 required

Part No. WL0207 - 6 required

Part No. HN2007 - 6 required

Part No. 557922 - 2 required

Side Valance (To Renew)

Disconnect the positive (earth) cable from the battery.

(Left hand side valance only). Remove the fuel tank, tail lamp lens and the overrider.

Cut the damaged valance at (b), flush with the tonneau side panel (a) as shown in Fig. 2. Cut the outer edge of the rear flange at (d), and across the tail lamp aperture (c) .93" (24 mm.) from the forward edges of the aperture.

The old valance is now free to be removed and discarded.

File all rough edges and treat with rust preventing paint.

Place the new valance in position, mark the body using the hole in the valance as a guide and drill $\frac{9}{32}$ " (7 mm.) holes.

Fit seven captive nuts to the new valance (j).



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Spray paint the valance to match the color of the car.

Fit and secure the valance to the car, using seven screws with washers.

It may be necessary to elongate the holes to affect accurate alignment.

Seal the screws and washers against the ingress of water using Seelastik.

Refit the overrides, tail lamp lens, fuel tank and reconnect the cables to the tank unit and battery.

Rear Valance (To Renew)

Disconnect the positive (earth) cable from the battery.

Remove the fuel tank.

Remove both overrides and tail lamps.

Remove the sealing rubber from the luggage locker flange (g).

Remove striker plate.

Remove the spare wheel.

Drill out two rivets which secure the lower centre position of the valance to the spare wheel compartment.

Cut off the old valance at (h), flush with the lower edge of the locker flange (g) as shown in Fig. 3 X-Y, cut the inner edge of the rear flange (d) and across the tail lamp aperture (e) .93" (24 mm.) from the forward edge of the aperture.

Mark a line .93" (24 mm.) on the side valance at (f) and cut away the old valance. This small flange provides the fixing points for the lower position of the new valance (k).

File the edge neatly and treat with rust preventing paint.


Zone Service Manager

W. T. Yeager
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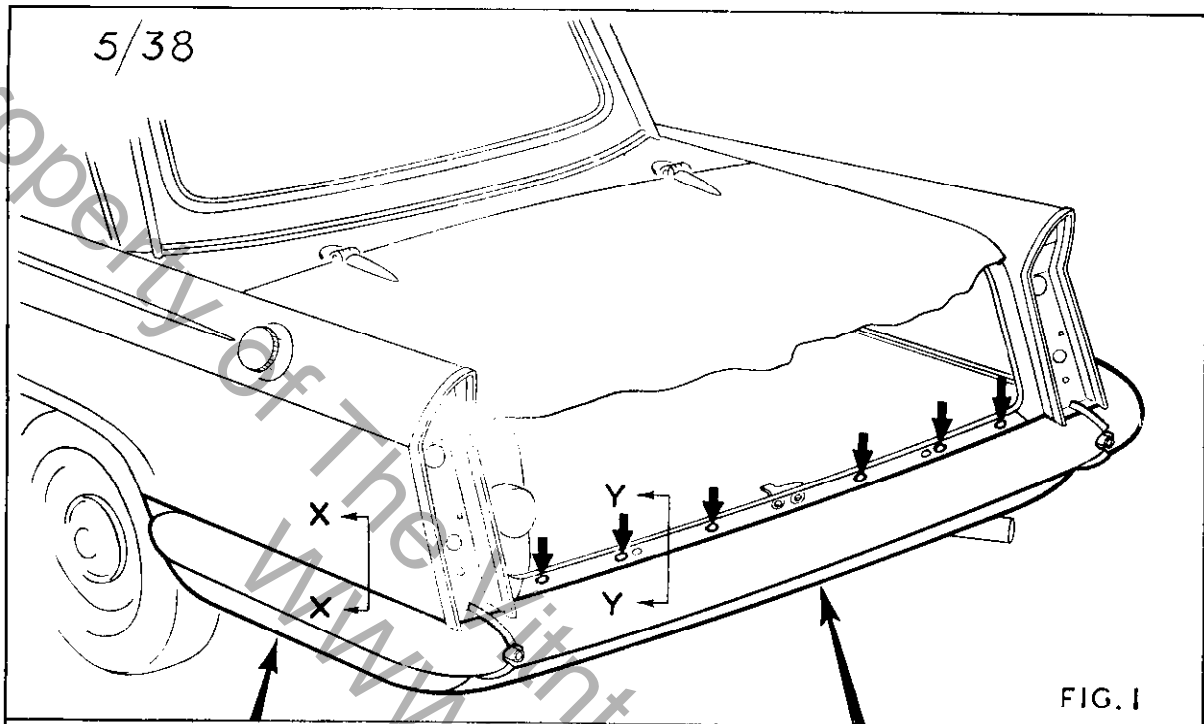


FIG. 1

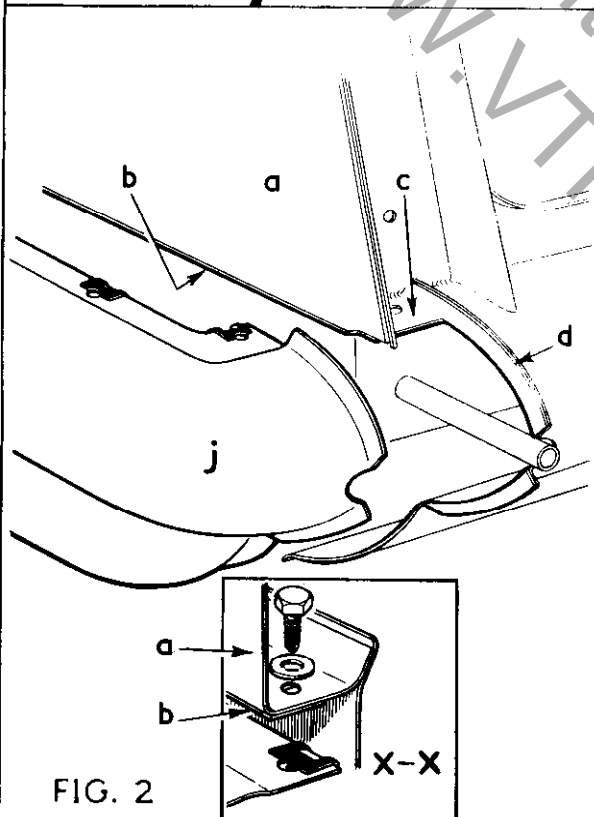


FIG. 2

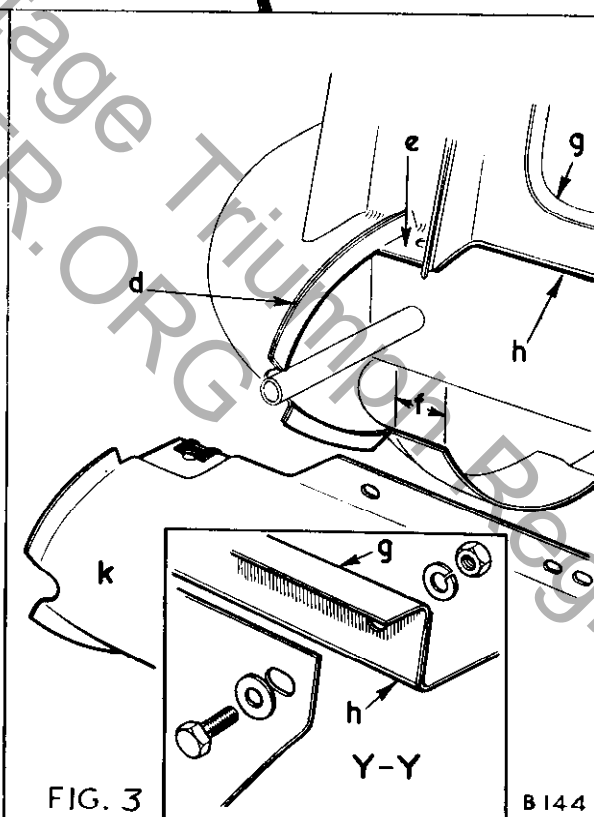


FIG. 3

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