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STANDARD-TRIUMPH MOTOR COMPANY, INC.

NORTHEASTERN ZONE



TO: All Dealers

BULLETIN #T-61-18

DEPT: Service and Parts

DATE: June 1, 1961

SUBJECT: TRIUMPH HERALD DOOR SEALING

A modification to improve the dust and water sealing on the doors of Herald cars has been introduced in production.

This improvement was incorporated on cars with, and subsequent to, Commission Number Y-20410 Convertible, Y-20470 Coupe and G-58798 Sedan.

The plastic screen which is fitted to the operating channel at the lower edge of the glass on early models has been deleted from the specification. This has been replaced by a smaller plastic screen which is fitted to protect the locking mechanism. The door inner panel is now completely blanked off with a "Weather Curtain" which is sealed around the interior handles and lower edge of the door with Glasticord 400 sealing compound.

When it becomes necessary to dismantle doors on cars having the latest sealing arrangement, observe the following recommendations:

Lever the "Snapsacs" out of the lower edge of the door with a small screwdriver and remove the "Weather Curtain". If the curtain is damaged it must be renewed.

Remove all traces of the old sealing compound from the sealing panel and the door inner panel.

Apply a continuous strip of sealing compound to the lower and side edges of the curtain. This is shown as a dotted line in Figure 1 of attached drawing. The sealing compound must not be stretched or overlapped as it is being applied.

Roll a little compound, make one ring and position it around the hole in the sealing panel for the spindle of the interior handle.

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Apply a small piece of sealing compound to the top edge of the panel, this will assist in holding the curtain in position as it is fitted.

Starting at the lower edge of the door, line up the holes in the curtain with the trim fixing holes in the door and lightly press the curtain into contact with the door.

Press the "Snapsacs" into position by using the easily made tool shown in Figure 2. "Snapsacs" are easily damaged and should be renewed as necessary.

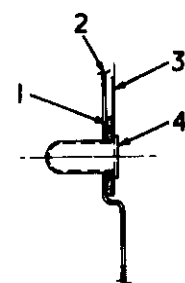
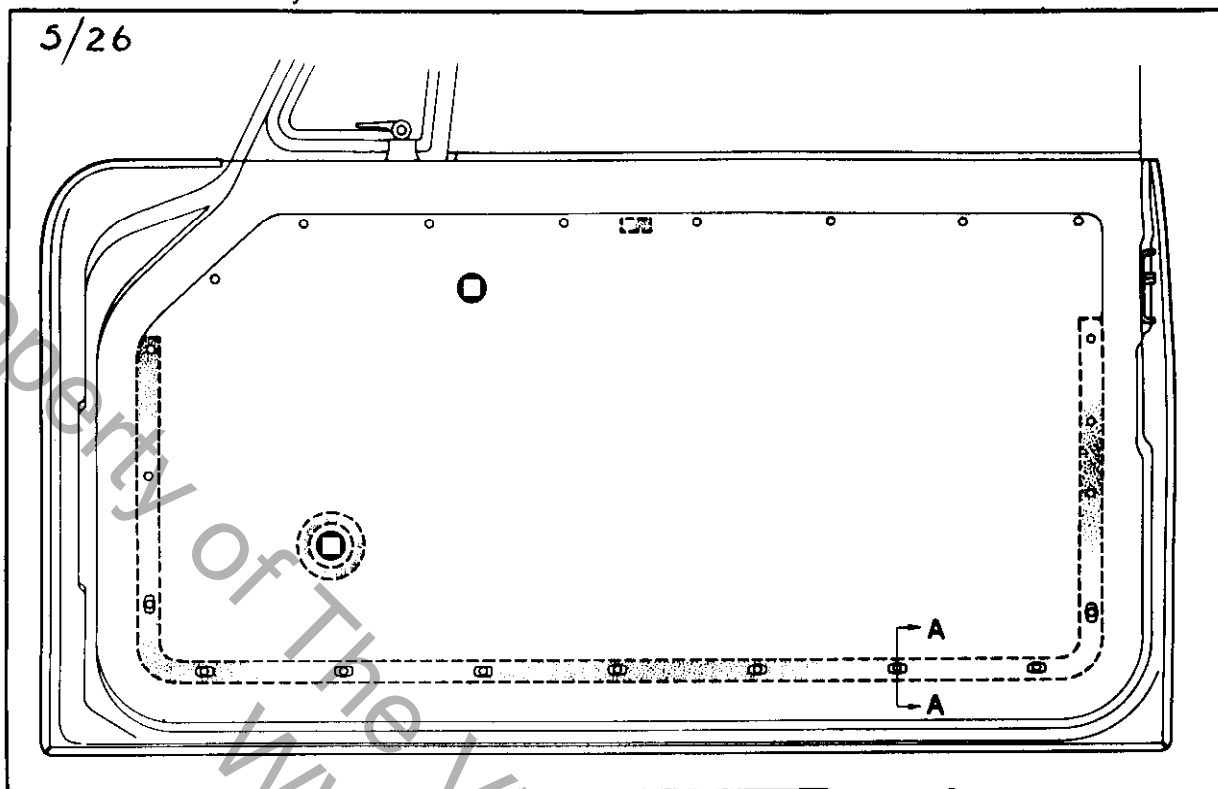
Using a 1½" hardwood roller, the type normally used by paperhangers, roll the weather curtain firmly into contact with the door panel, thus forming a positive seal.

Refit the trim panel.

W. T. Yeager
Zone Service Manager

W.T. Yeager
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SECTION 'A-A'

FIG. 1

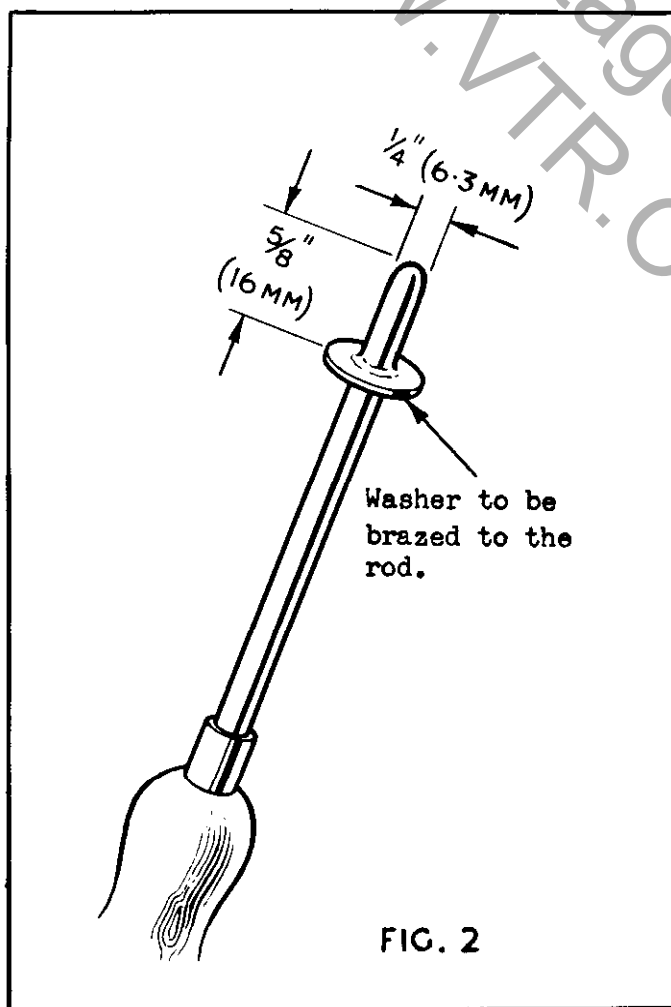


FIG. 2