

TECHNICAL SERVICE BULLETIN

NO. 72 A 6



TRIUMPH

Oct., 1972

SUBJECT:

Flywheel Bolts

MODELS:

Spitfire

A different type of material has been specified for the manufacturing of the flywheel attachment bolts fitted to four-cylinder Triumphs. The change of material affects the tightening torque requirements. Please note that the part number remains unchanged (138526). The new bolt, however, is quite different in appearance and is easily identified.

<u>Bolt Appearance</u>	<u>Type</u>	<u>Tightening Torque</u>
Black (Parkerized finish)	Original	42 to 50 lb./ft.
Bright (Cadmium plated)	Revised	35 to 40 lb./ft.

Please advise your workshop personnel of the tightening torque requirements.

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