

TECHNICAL SERVICE BULLETIN

71 C 12

NO.



October, 1971

SUBJECT: Recall Campaign A.414 Head Lamp Centres	MODELS: Triumph TR-6 All 1969, 70 & 71 Models
---	--

There is a possibility a number of TR-6 Models manufactured between 1969 through 1971 did not comply with the minimum head lamp height requirements of Federal Regulation FMVSS-108, which applies to new vehicles.

All new TR-6 Models in dealer stock must be checked immediately and modified if necessary.

Any vehicle which does not meet the head lamp height requirement must not be retailed until modified parts are fitted.

CHECKING PROCEDURE:

1. Ensure car is parked on level surface.
2. Check and adjust tire pressures to:-

Front	20 PSI
Rear	24 PSI
3. Fill gas tank if practically possible, or place additional weights in trunk to simulate a full tank. One U.S. gallon of gas equals eight lbs.
4. Measure from the centre of the head lamp glass to the ground.

5. If the measurement is 24" or over attach a self adhesive label (quantity supplied with this Bulletin) to the left hand inner fender valance, next to the emission data plate, marked as below:



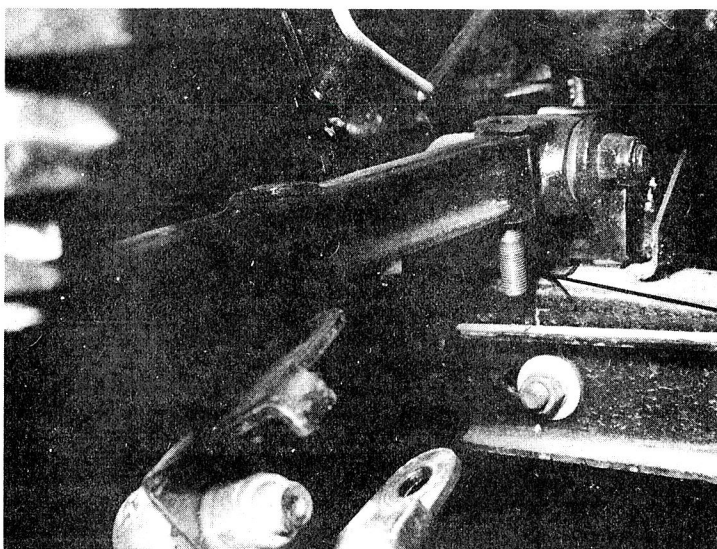
CAMPAIGN #A414

CHECKED ☒ ^{OK} ~~MODIFIED O.K.~~ ☐

MODIFYING PROCEDURE

If the measurement is under 24" two of the four (1 per side) rubber packing pieces, Part #10075, top or bottom of the front coil springs must be replaced with two thicker pieces, Part #158910, as follows:-

1. Jack up front of vehicle.
2. Place jack stands under chassis member.
3. Remove wheel.
4. Remove damper.
5. Place third jack stand under hub (suitably padded).
6. Position jack with wooden block on pad under spring seat.
7. Remove spring seat securing nuts and bolts plus innermost stud on lower front suspension arm.



Remove this
Stud

8. Lower jack with spring.
9. Discard one rubber packing piece and fit one new piece, Part #158910, to either top or bottom of the spring.
10. Reassemble in reverse order.
11. Repeat on other side.
12. Align head lamps.
13. Affix label "A.414" marked as below



CAMPAIGN #A414

CHECKED ☐ MODIFIED O.K. ☒

PARTS

Dealers are advised to order packing pieces Part #158910 from their Distributor based on the number of new vehicles in stock requiring modification, plus a quantity for customers responding to the recall notice. Distributors are being supplied parts based on regional sales percentages therefore every effort will be made to meet your requirements.

WHOLESALE DELIVERIES

All new vehicles received from your Distributor after October 18 will have been checked and should display the label "A.414". Check with your Distributor's Service Manager if this is not the case.

CARS PREVIOUSLY RETAILED

Certified mailing to all recorded owners of TR-6 Models will commence November 1 (Sample letter below). Confirm that the vehicle has not been already checked by your Distributor (label A.414), and then proceed as above and submit claims accordingly.

Dear Triumph TR-6 Owner:

It is possible your car did not comply with Federal Regulation (FMVSS-108), governing head lamp height, when it was first sold.