

TECHNICAL SERVICE BULLETIN

NO.

71-A-13



TRIUMPH

June 1971

SUBJECT:

Crankshaft Main Bearings
Cap Bolts

MODELS:

Spitfire Mark IV, GT-6 Mark III
and TR-6

The spring washer, Part Number WL0210, has been deleted from the main bearing cap bolts on current production engines. Deletion of this washer has required the introduction of a bolt 1/8 of an inch shorter than the previous condition, to avoid bottoming in the cylinder block.

The Part Number of the shorter bolt is HB 1023 and it can be used for all service replacements. Tightening torque figures for the cap bolts are unchanged and are as follows: TR-6 and GT-6 - 55 to 60 lbs. ft. -- Spitfire 50 to 55 lbs. ft.