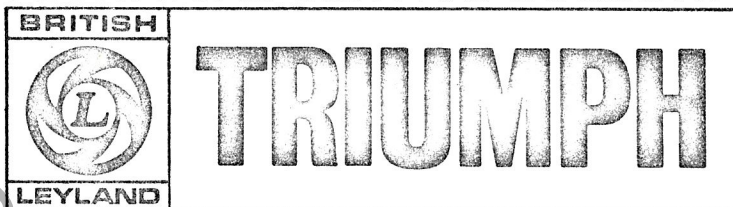


TECHNICAL SERVICE BULLETIN

NO.

1-C-5



DATE: 12/29/69

BRITISH LEYLAND MOTORS INC.
600 Willow Tree Road • Leonia • New Jersey 07605

SUBJECT:

GAS CAP RECALL

MODELS:

As Below:

SERIAL NUMBERS AFFECTED:

TR-250

CD-1 -- CD- 8594

TR-6

CC-25000 -- CC-32145

GT-6 +

KC-50000 -- KC-75000

A few cases have been reported on a certain number of Triumph cars, of the magnet portion of the gas cap becoming detached. This condition, under certain circumstances, could present a safety hazard. It has, therefore, been decided to recall any vehicles which have been affected.

In order to check the security or adhesion of the magnet on the filler cap, attempt to prise off the magnet with a hub cap removing tool (supplied with each vehicle) (Refer to illustration # 1, on reverse side). Insert the hub cap remover under the magnet adjacent to the hinge point of the lid, and apply as much force as possible without causing the body panel to become distorted. Should the magnet become detached, it is necessary for the cap only to be replaced. This is readily changed by removal of the hinge pin, and reinsertion of a new pin, part # 575000, and new cap, part # 576468, available upon request from your distributor.

TR-250 and TR-6

In addition to the foregoing, it is necessary to ensure that the hinge is lined up at approximately 45° to the fore and aft center line of the car, so as to minimize the possibility of its flying open in the event of an impact (see illustration # 2, on reverse side). The alignment of the filler cap applies only to TR-250 and TR-6 models, and does not apply to GT-6 cars. Realignment of the hinge at 45° to the center line of the car is accomplished by slackening off the clamps on the neck of the filler cap to permit rotation of the filler cap assembly. These instructions should be carried out at no charge to owners and made the subject of a warranty claim -- the labor allowance is as follows:

(cont'd)

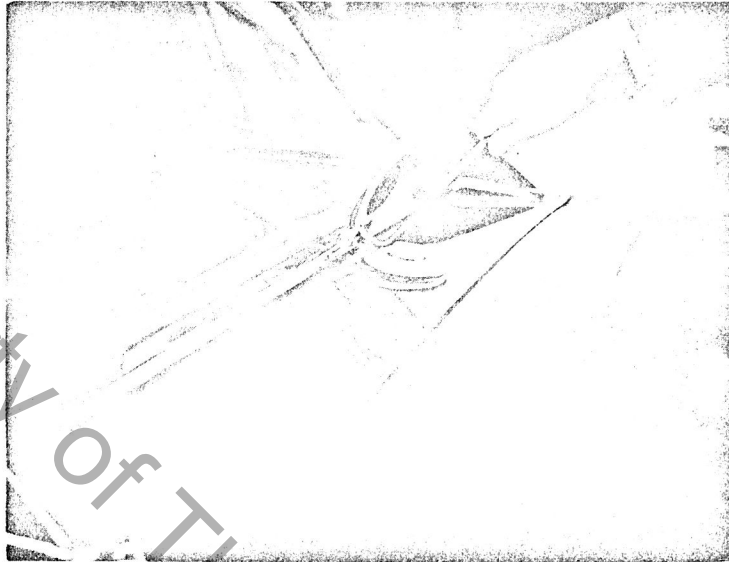


ILLUSTRATION NUMBER 1

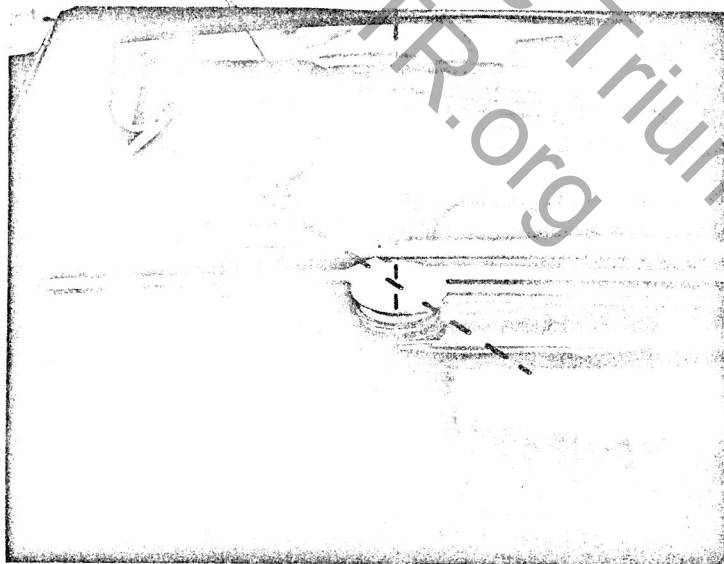


ILLUSTRATION NUMBER 2

1. Checking adhesion and refitting filler cap assembly at 45°. TR-6 and TR-250 - 0.25 minutes per car. GT-6 checking adhesion only - 0.10 minutes per car.
2. Additional labor allowance for fitting new cap - all models - 0.60 minutes per car.

NOTE: Upon completion of this work, please obtain customer's signature and serial number of his vehicle, on the slip provided, and attach to your warranty claim.

Attached is a copy of an invitation to all owners of cars within the serial numbers affected.



BRITISH LEYLAND MOTORS INC.

600 WILLOW TREE ROAD • LEONIA, NEW JERSEY 07605 • Tel: (201) 461-7300 • Telex No.: 135491

Dear Triumph Owner:

A few cases have been reported on a certain number of Triumph cars, of the magnet portion of the gas cap becoming detached. Under certain circumstances, this could present a safety hazard, therefore, it has been decided to recall any vehicles which are affected.

Inspection of the security or adhesion of the magnet on the filler cap is a simple matter of trying to prise off the magnet with a hub cap remover (supplied with each vehicle). Insert the hub cap remover under the magnet adjacent to the hinge point of the lid, and apply as much force as possible without causing the body panel to become distorted (see illustration on Page 2, # 1).

In the event that the magnet has become detached, it is necessary that the cap only be replaced; and any Triumph dealer will perform this simple job for you without charge. The cap is readily changed by removal of the hinge pin, and reinsertion of the new pin to secure the new cap.

TR-250 and TR-6 Only

It is additionally necessary to be certain that the hinge is lined up at an approximate 45° to the fore and aft center line of the car, so as to minimize the possibility of its flying open on impact, (see illustration on Page 2, # 2). The alignment of the filler cap applies only to the Triumph TR-250 and TR-6, and is not applicable to GT-6+ cars, since the gas cap of this model is side mounted. Realignment of the hinge is accomplished by slackening off the clamps on the neck of the filler cap to permit rotation of the filler cap assembly.

Copies of these instructions have been circulated to all Triumph dealers in the form of a service bulletin. The replacement filler cap, Part # 576468 and Hinge Pin, Part # 575000 are available to the dealer network. Therefore, in the interest of safety, please take advantage of the opportunity to have this matter checked. At the time of completion, please sign in the space provided, detach and hand to your dealer.

JP/jal

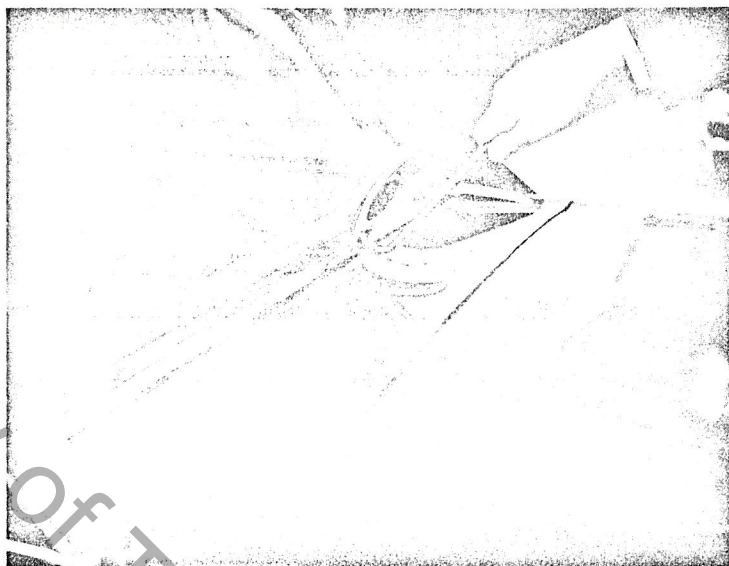


ILLUSTRATION NUMBER 1



ILLUSTRATION NUMBER 2

Cut Along This Line

Gas Cap Checked and/or Changed: _____

Vehicle Serial Number: _____

Owner's Signature: _____

HAND THIS PORTION TO YOUR DEALER